**7.** When final zero is achieved, reinstall boresighter with stud, into muzzle. (Be sure gun has been cleared and is safe) and note position of scope reticle on grid pattern. If your scope is knocked out of alignment or has been demounted, it is only necessary to reset the windage and elevation adjustments to the same point on the grid pattern.

## DEPENDS ON YOU.

- 1. Always keep the muzzle pointed in a safe direction,
- 2. Firearms should be unloaded when not actually in use
- 3. Be sure of your target and what is beyond it.
- 4. Use correct ammunition.
- 5. Always wear eye and ear protection when shooting.
- Be sure the barrel is clear of obstruction before shooting.
- Learn the mechanical and handling characteristics of the firearm you are using.

This information has been provided by Sporting Arms and Ammunition Manufacturer's Institute Inc. 559 Danbury Road. Wilton. CT. 06897

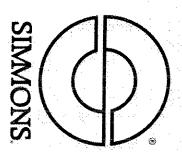


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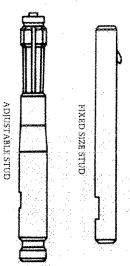
200-44

## BORESIGHTER INSTRUCTIONS

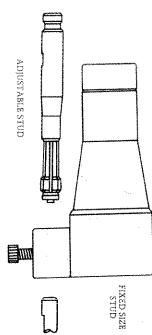
These instructions apply to all Simmons Boresighters.



XL (50). \* NOTE: 22 caliber equals 5.6mm, 30 caliber equals 7.62mm, 6mm equals 243 caliber and 7mm equals 280 caliber. studs are marked, S (22-270), M (7mm-35), L (35-45) and metric (mm) size is stamped in the notch. Adjustable or pistol. On fixed sized studs the callber or Select the correct size stud for your rifle



notch. Tighten clamp screw. Insert stud (notch down) into the boresighter vee block Be sure clamp screw engages the stud



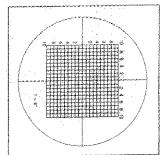
Insert stud full depth into muzzle

Sight through scope, NOTE: Attitude of boresighter grid

the scope reticle. needed to align grid pattern pattern in relation to the scope's horizontally and vertically with Rotate bore sighter as

reticle.

elevation screws to bring scope pattern center lines. reticle into register with grid you have windage adjustable rings, adjust the rear ring to Adjust windage and NOTE: If



center windage on grid pattern. The boresighter reverses the image, that is seen through the riflescope. Therefore adjustcounterclock wise for an adjustment to the right). left adjustment is indicated, turn the windage screw ments must be made opposite of what is indicated, (i.e., If a

**6.** Remove boresighter and stud from muzzle.

area. The scope should now be sufficiently aligned with the bore to finalize zeroing, using live ammunition at a range or other safe

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